# STARS®

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### THE ECO-SELECTIVE TECHNOLOGY







# Tartrate precipication

TH 
$$- + K + \rightarrow THK$$

Temperature-dependant reaction cinetics

$$T^{2-} + Ca^{2+} \rightarrow Tca$$

Reaction cinectics are unrelated to temperature



# Tartaric instability

- Wine proneness to develop THK cristals in given temperature/duration conditions
- Reference: refrigeration test (-4°C during 6 days)





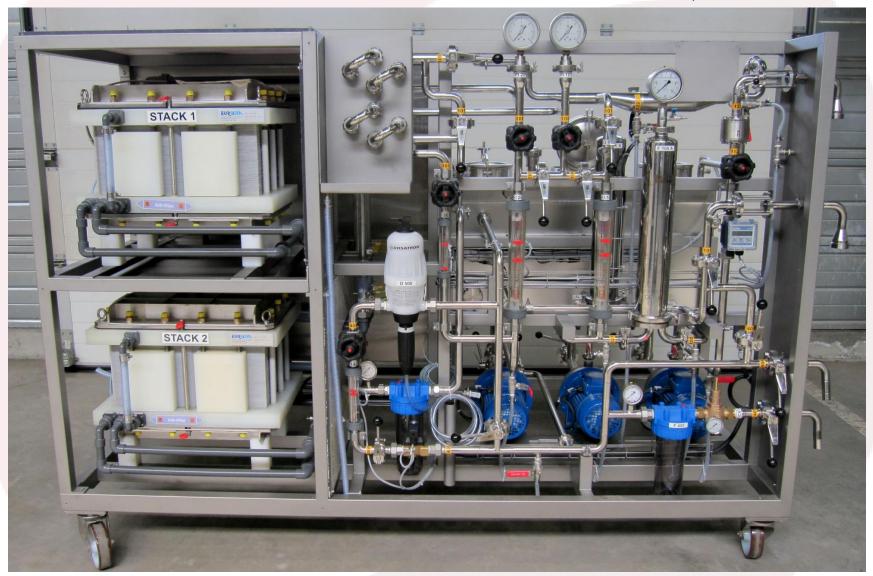
- Additive methods : crystallization inhibitors
  - Metatartaric acid
  - Carboxymethylcellulose (CMC)
  - Potassium polyaspartate (KPA)



- Subtractive methods: reducing precursor compound (TH<sup>-</sup>, K<sup>+</sup>) rates
  - Cold stabilization : inducing precipitation before bottling
  - Electrodialysis: extracting precursor compounds (TH<sup>-</sup>, K<sup>+</sup>, Ca <sup>2+</sup>) with a membrane process

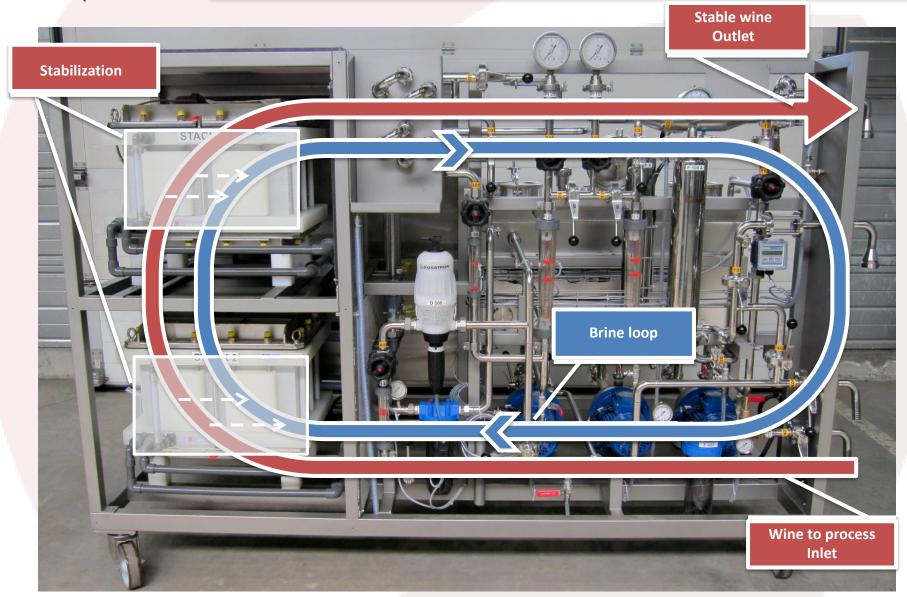


1,5 to 3 kL per hour flowrate



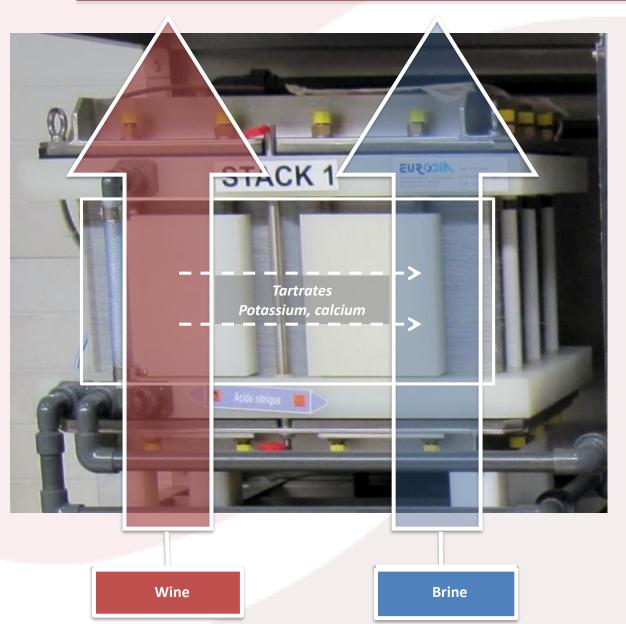


#### WHITHIN THE STARS®UNIT: 2 PARALLEL LOOPS

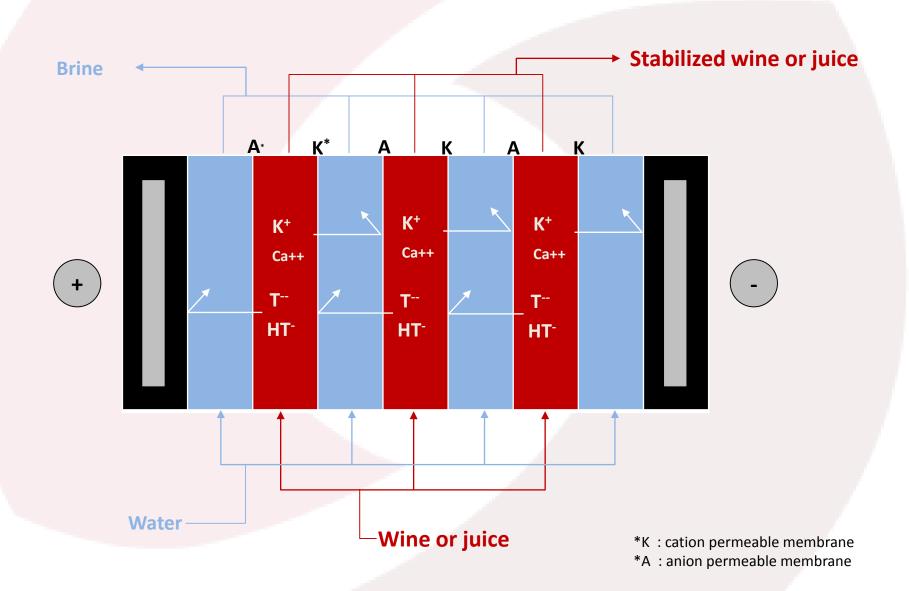




#### WHERE THE MAGIC TAKES PLACE: INSIDE THE STACK









#### MONITORING STARS® WITH STABILAB®

# How much potassium and tartrate to extract?

-> The level of extraction is measured through a dedicated lab device : the Stabilab<sup>®</sup>.





Test	Step	Returned index
DIT® test	Pre-stabilization	Quantitative analysis  Precise assessment of wine tartaric instability  → Returns treatment rate
ISTC50® test	Post- stabilization	Qualitative analysis  Precise simulation of a refrigeration test (6 days at -4°C)  → Confirms stability before bottling



## -> 3 steps to reach guaranteed stability

1. Analyze



Stabilab DIT® test
Determine treatment rate

2. Stabilize



STARS® unit
Process wine to DIT® rate

3. Confirm



Stabilab ISTC50® test
Check stability before
bottling



#### Your stabilization process becomes:

Rational & Customized

Flawless & Secured

- ✓ Treat only unstable wines
- ✓ Process to wine-specific rates
- ✓ A 3-step process with a guaranteed result
- ✓ Comply with the wine industry standards with a 6 days, -4°C stability





Want to know more about our Stars® solutions for all winery types?

Curious about how it could fit into your process?

- Visit our website
- > Get in touch with our team

& discover our ranges dedicated to **stabilization**, paired crossflow filtration & **pH adjustment**.



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