



SEMI-AUTOMATIC STARS UNITS

STABILIZATION | RELIABILITY & LOW FOOTPRINT

3 UPGRADABLE DESIGNS

DESIGN	STARS 15/30	STARS 45/60	STARS 60/120
DESIGN FLOWRATE (KL)	1,5 upgradable to 3	4,5 upgradable to 6	6 upgradable to 12
ESTIMATED WEEKLY PROCESSED VOLUME (KL) <i>12 h/day, 5 days/week</i>	90 / 180	270 / 360	360 / 720
ESTIMATED YEARLY PROCESSED VOLUME (KL) <i>12 h/day, 210 days/year</i>	4 000 / 8 000	12 000 / 16 000	16 000 / 32 000
FOOTPRINT	3 m ²	4 m ²	10 m ²

COMMON FEATURES

- **FLOWRATES** •

Stable in time & based on wine temperature & instability level

- **PRODUCTION CYCLE DURATION** •

Night & day, up to 20h/day – 1 CIP required for each 12h production cycle

- **MANPOWER** •

2h for each 12h production cycle

30mn for production start-up + 30mn at the end of production + 60mn CIP

- **MEMBRANE REPLACEMENT AGREEMENT (MRA)** •

Guarantees optimal performance of the unit & avoids production shutdown

Includes membrane renewal + a yearly maintenance support visit + after-sales hotline

- **OPEX** •

< 0,01€/1L = utilities (water, electricity, chemicals) + membrane replacement agreement (MRA)



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